

# Florock Seamless Flooring Systems

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## Architectural Specification – Florotallic

### Epoxy and Urethane Flooring System

#### Part 1: General

##### 1.01 System Description

- A. Roller-applied 100% solids, penetrating pigmented epoxy primer, decorative pigmented epoxy coatings followed by a chemical and abrasion resistant, chemical resistant urethane topcoat, providing an easily maintainable, wear-resistant flooring surface.
- B. This system shall be applied to the prepared substrate(s) as defined by the plans strictly in accordance with the manufacturer's recommendations.

##### 1.02 Submittals

- A. Product Data
  - 1. Current edition of manufacturer's product literature including physical data, chemical resistance, surface preparation, and application instructions.
- B. Samples
  - 1. A hard sample of the proposed system shall be submitted to represent the finished floor.
- C. Warranty
  - 1. Manufacturer's standard warranty
  - 2. Applicator's standard warranty

##### 1.03 Quality Assurance

- A. Qualifications
  - 1. The manufacturer shall have a minimum of ten (10) years' experience in the production, sales, and technical support of polymer-based floor coatings.
  - 2. The applicator shall have a minimum of three (3) years' documented experience in the application of polymer floor coatings to concrete floors.
  - 3. Proposed suppliers shall provide certification that they have ten (10) years' experience in the production of polymer floor coatings and be required to meet all provisions of this specification as well as provide evidence for compatibility between components to the satisfaction of the Architect.
- B. Pre-Bid Conference
  - 1. A pre-bid conference should be held between prospective applicators and the Architect to review surface preparation, application, clean-up procedures, and design issues.

##### C. Packing and Shipping

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1. All materials are to be delivered to the job site in the manufacturer's original packaging. The product code and other identification marks should be clearly marked and visible.

## D. Storage and Protection

1. All material is to be stored in a cool, dry place out of the direct sunlight and away from any ignition sources. The applicator should refer to the manufacturer's literature and material safety data sheets for more information.
2. Material Safety Data Sheets are to be kept on site and made readily available for all personnel.
3. Keep containers sealed and ready for use.

## 1.04 Project Conditions

### A. Environmental Requirements

1. Optimum air and substrate temperature for product application is between 55° F (13° C) and 95° F (35° C). For temperatures outside of this range, consult the manufacturer for product application suggestions.
2. Verify the work environment is properly equipped with vapor barriers and perimeter drains.
3. Maintain proper lighting throughout the work environment; the lighting should be comparable to the final lighting level of the space.
4. Store and dispose of any waste in accordance with regulations of local authorities.

### B. Safety Requirements

1. "No Smoking" signs shall be posted throughout the work area prior to application.
2. The owner shall be responsible for removing any foodstuffs from the work area.
3. Open flames, spark producing tools/items, and ignition sources shall be removed from the work area prior to application.
4. Only work-related personnel shall be allowed within the work area.

## 1.05 Warranty

### A. Coordination

1. The manufacturer offers a full, one-year warranty against defects in materials. Warranties concerning the installation of the material are solely the responsibility of the applicator.

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## Part 2: Products

### 2.01 Manufacturer

- A. Florock Polymer Flooring  
 1120 W. Exchange Avenue  
 Chicago, IL 60609  
 Phone: (773) 376-7132; (800) 356-7625  
 Fax: (773) 376-0945  
<http://www.florock.net>

### 2.02 Materials

- A. Primer
  - 1. The primer shall be a 100% reactive, epoxy-based, penetrating primer that exhibits chemical resistance: Florock Floropoxy 4700 with selected pigments at a minimum thickness of 8 mils.
  
- B. Intermediate coats
  - 1. The first intermediate coat shall consist of Florock Floropoxy 4805 with selected pigments at a minimum thickness of 8 mils
  
  - 2. The second intermediate coat shall consist of Florotallic applied at a minimum thickness of 20 mils
  
- C. Topcoat
  - 1. The topcoat shall be a color stable, chemical resistant urethane that exhibits excellent chemical and abrasion resistant properties: Florock Florothane MC Ultra 100 with glass beads. Shark Skin or Aluminum Oxide broadcast may be substituted for the Glass Beads.
  
- D. Properties
  - 1. The coating system should meet the following physical properties:

#### Cured System Properties

Chemical Properties	Florothane MC Ultra 100
Abrasion Resistance, Taber Abrader, CS-17 Wheel, 1000 gm. load, 1000 cycles, ASTM D4060	19 mg loss
Sward Hardness, ASTM D2240	40 - 50
Konig Hardness, 3 Mil Film	171.3
Gloss, 60 Degrees, ASTM E97	90+
Coefficient of Friction, James Friction Tester, ASTM D2047	0.60 –1.5
Tensile Strength, ASTM D2370	9,500 psi
Tensile Elongation, ASTM D2370	6%

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## Part 3: Execution

### 3.01 Inspection

#### A. General

1. Examine the areas and conditions where Florothane MC Ultra 100 is to be installed and notify the Architect of conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions have been corrected by the contractor in a manner acceptable to the Architect.

### 3.02 Preparation

#### A. General

1. Examine the areas and conditions where Florothane MC Ultra 100 is to be installed and notify the Architect of any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions have been corrected by the contractor in a manner acceptable to the Architect.

### 3.03 Preparation

#### A. General

1. Consult the manufacturer's recommendations for concrete substrate preparation before proceeding.

#### B. Patching and Joint Preparation

1. Before application, the floor shall be examined for spalls, pits, holes, cracks, non-functional joints, etc. These must be treated after preparation and before application with the suitable Florock products. For functional or expansion joints, these shall be cut and treated with the recommend material after the floor has been installed.

#### C. Concrete Surfaces

1. Shot-blast, diamond grind or power scarify as required to obtain clean, open, porous concrete. Remove sufficient material to provide a sound surface, free of laitance, glaze, efflorescence, and any bond-inhibiting curing compounds or form release agents. Remove grease, oil, and other penetrating contaminants. Repair damaged and deteriorated concrete to acceptable condition and leave surface free of dust and dirt.

#### D. Materials

1. Mix components when required, and prepare materials according to flooring system manufacturer's instructions.

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### 3.04 Application

#### A. General

1. The system shall be installed in the order described below:
  - a. Substrate Preparation
  - b. Priming
  - c. First Intermediate Coat Application
  - d. Second Intermediate Coat Application
  - e. Topcoat Application
2. Concrete surfaces on grade shall have been constructed with a vapor barrier to protect against the effects of vapor transmission and possible delamination of the system. Refer to manufacturer's concrete preparation instructions for additional recommendations.
3. The surface should be dry prior to application of any of the aforementioned steps. Furthermore, the substrate shall always be kept clean, dry, and free of any contaminants.
4. The handling and mixture of any material associated with the installation of the system shall be in accordance with the manufacturer's recommendations and approved by the Architect.
5. The system shall follow the contours of the substrate unless otherwise specified by the Architect.
6. A neat finish with well-defined boundaries and straight edges shall be provided by the applicator.

#### B. Priming

1. All areas considered for the application shall be primed with the manufacturer's primer to seal and penetrate the substrate in preparation for applying the topcoat.
2. Porous concrete substrates may require additional applications of primer.

#### C. Intermediate Coat

1. The midcoats shall consist of the manufacturer's approved product.

#### D. Topcoat

1. The topcoat shall consist of the manufacturer's approved urethane topcoat to seal the surface and give the floor chemical and abrasion resistant properties.
2. No traffic or equipment shall be permitted on the floor during the curing period.

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### 3.05 Field Quality Control

#### A. Tests & Inspection

1. The following tests shall be performed by the applicator and recorded during application to submit to the Architect:

##### a. Temperature during installation

1. Air
2. Substrate
3. Dew Point

### 3.06 Cleaning

#### A. Disposal

1. Properly remove and dispose of any excess materials.

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