

MATERIAL SAFETY DATA SHEET
For Coatings, Resins and Related Materials

03/28/2006

SECTION I - PRODUCT IDENTIFICATION

Manufacturer: Crawford Laboratories, Inc. Information Phone: 773-376-7132
4165 South Emerald Avenue Emergency Phone: 800-424-9300
Chicago IL 60609 ! Hazard Ratings: Health - 2
Product Class: EPOXY COLORANT ! none -> extreme Fire - 1
Trade Name : ASSEMBLY BLUE EPOXY COLORANT ! 0 ---> 4 Reactivity - 0
Product Code : M5-047 !
C.A.S. Number: NONE AVAILABLE !

SECTION II - HAZARDOUS INGREDIENTS

Ingredients	CAS #	Weight %	Exposure Limits		VP mm HG
			ACGIH/TLV	OSHA/PEL	
EPOXY RESIN This is a Bisphenol A / Epichlorohydrin Epoxy Resin. Repeated exposure may cause skin irritation. Has caused allergic skin reaction in humans.	25085-99-8	50-75	Undetermined		
DILUENT	68609-97-2	5-20	Undetermined		
PHTHALOCYANINE BLUE THE ABOVE ITEM CONTAINS: *COPPER COMPOUNDS CAS# 147-14-87 AND CAS# 28901-96-4	C.I. NO. 74160	1-5	ppm		
TITANIUM DIOXIDE	13463-67-7	20-50	10	mg/M3	15

* SECTION 313 SUPPLIER NOTIFICATION
This ingredient is subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 and of 40 CFR 372.

SECTION III - PHYSICAL DATA

Boiling Range: 0 - 0 Deg. F Vapor Density: Heavier than Air.
Evap. Rate: n-Butyl Acetate Liquid Density: Heavier than Water.
Volatiles volume: 0.0 % Wgt per gallon: 11.58 Pounds.
Appearance: BLUE LIQUID

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

Flammability Class: Flash Point: 225 F LEL :
-EXTINGUISHING MEDIA:
FOAM, CO2, OR DRY CHEMICAL
-SPECIAL FIREFIGHTING PROCEDURES:
WATER MAY BE USED TO KEEP EXPOSED CONTAINERS COOL, AND TO KEEP FLAMMABLE STRUCTURES WET. DO NOT ENTER FIRE AREA WITHOUT PROPER PROTECTION BECAUSE HAZARDOUS DECOMPOSITION PRODUCTS MAY BE PRESENT (SEE VI).
-UNUSUAL FIRE & EXPLOSION HAZARDS:
WATER PRESSURE MAY SPREAD A COMBUSTIBLE LIQUID FIRE.
SEALED CONTAINERS MAY EXPLODE IF OVERHEATED.

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SECTION V - HEALTH HAZARD DATA

-PERMISSIBLE EXPOSURE LEVEL:

IF PEL'S ARE KNOWN, THEY ARE LISTED IN SECTION II
W A R N I N G : CARE MUST BE TAKEN TO ASSURE THAT THE
LOWEST OF THE EXPOSURE LIMITS SET FORTH IN SECTION II
IS NOT EXCEEDED. WHEN IN DOUBT - WEAR AN APPROVED RESPIRATOR,
AND ORDER AIR SAMPLING TESTS. (SEE SECTION VIII)

-EFFECTS OF OVEREXPOSURE:

OVEREXPOSURE MAY PRODUCE VARIOUS EFFECTS, INCLUDING:
1-ACUTE TOXICITY, RESULTING IN HEADACHE, DIZZINESS, NAUSEA, AND
LOSS OF CONSCIOUSNESS.
2-SEVERE EYE IRRITATION POSSIBLY RESULTING IN PERMANENT DAMAGE.
3-IRRITATED MUCOUS MEMBRANES.
4-VOMITING DUE TO INGESTION.
5-DEFATTING AND DRYING OF THE SKIN, WHICH MAY RESULT IN
IRRITATION AND DERMATITIS.
6-SENSITIZATION AFTER REPEATED CONTACT.

-FIRST AID:

--EYE CONTACT-FLUSH WITH PLENTY OF FRESH WATER FOR 15 MINUTES
WHILE HOLDING EYELIDS OPEN. GET MEDICAL ATTENTION.

--INHALATION-REMOVE VICTIM TO FRESH AIR AND PROVIDE OXYGEN IF
BREATHING IS DIFFICULT. GIVE ARTIFICIAL RESPIRATION IF NOT
BREATHING. GET MEDICAL ATTENTION. KEEP VICTIM WARM AND
COMFORTABLE. NEVER GIVE AN UNCONSCIOUS PERSON LIQUIDS.

-INGESTION- IF SWALLOWED, CALL PHYSICIAN IMMEDIATELY.
ONLY INDUCE VOMITING ON INSTRUCTION OF PHYSICIAN. IF VOMITING
OCCURS SPONTANEOUSLY, KEEP HEAD BELOW HIPS TO PREVENT
ASPIRATION OF LIQUID INTO THE LUNGS.
NEVER GIVE AN UNCONSCIOUS PERSON LIQUIDS.

--SKIN CONTACT-FLUSH WITH WATER WHILE REMOVING CONTAMINATED
CLOTHING AND SHOES. FOLLOW BY WASHING WITH SOAP AND WATER.
DO NOT REUSE CLOTHING OR SHOES UNTIL CLEANED. IF IRRITATION
PERSISTS, GET MEDICAL ATTENTION.

SECTION VI - REACTIVITY DATA

STABILITY: [] Unstable [x] Stable
HAZARDOUS POLYMERIZATION: [] May occur [x] will not occur

-INCOMPATIBILITY:

MAY BE INCOMPATIBLE WITH STRONG OXIDIZING AGENTS AND STRONG
ALKALIES.

-CONDITIONS TO AVOID:

AVOID HEAT, SPARKS, OPEN FLAMES, AND INCOMPATIBILITIES ABOVE.
ALSO, AIRCRAFT TRANSPORT MUST BE IN STRICT ACCORDANCE WITH
APPLICABLE REGULATIONS.

SECTION VI - REACTIVITY DATA (cont.)

- HAZARDOUS DECOMPOSITION PRODUCTS:
INCOMPLETE COMBUSTION FOR PRODUCTS LIKE THIS MAY FORM HIGHLY
POISONOUS CARBON MONOXIDE AND OTHER TOXIC GASES.

SECTION VII - SPILL OR LEAK PROCEDURES

- STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED
WARNING - COMBUSTIBLE. ELIMINATE ALL IGNITION SOURCES.
HANDLING EQUIPMENT MUST BE GROUNDED TO PREVENT SPARKING.
WEARING THE PROTECTIVE CLOTHING OUTLINED IN SECTION VIII,
SOAK UP WITH AN ABSORBANT AND PLACE IN NON-LEAKING
CONTAINERS. SEAL TIGHTLY FOR PROPER DISPOSAL.
- WASTE DISPOSAL METHOD:
DISPOSAL MUST BE IN ACCORDANCE WITH CURRENT LOCAL, STATE AND
FEDERAL REGULATION. CONTACT AN APPROVED DISPOSAL FACILITY.

SECTION VIII - SPECIAL PROTECTION INFORMATION:

- RESPIRATORY PROTECTION:
PROPERLY FITTED NIOSH/MSHA APPROVED RESPIRATORS SHALL BE USED
DURING APPLICATION UNLESS AIR MONITORING DEMONSTRATES VAPOR/
MIST LEVELS ARE BELOW APPLICABLE LIMITS.
- VENTILATION:
EFFECTIVE ENGINEERING CONTROLS SHOULD BE USED WHENEVER POSSIBLE.
- PROTECTIVE GLOVES:
USE RUBBER GLOVES
- EYE PROTECTION:
WEAR APPROVED SAFETY GOGGLES
- OTHER PROTECTIVE EQUIPMENT:
HAVE EYE BATH AND SAFETY SHOWER AVAILABLE.

SECTION IX - SPECIAL PRECAUTIONS

- PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING:
TREAT AS ANY HAZARDOUS-COMBUSTIBLE MATERIAL; STORE IN A COOL,
DRY PLACE IN BUILDINGS DESIGNED FOR THE STORAGE OF COMBUSTIBLE
LIQUIDS.
- WARNING: HOT ORGANIC CHEMICAL VAPORS OR MISTS ARE SUSCEPTIBLE
TO SUDDEN SPONTANEOUS COMBUSTION WHEN MIXED WITH AIR.
IGNITION TEMPERATURES DECREASE WITH INCREASING VAPOR VOLUME AND
VAPOR/AIR CONTACT TIME AND ARE INFLUENCED BY PRESSURE CHANGES.
- IGNITION MAY OCCUR AT TYPICAL ELEVATED TEMPERATURE PROCESS
CONDITIONS, ESPECIALLY IN PROCESS OPERATING UNDER VACUUM IF
SUBJECTED TO SUDDEN INGRESS OF AIR, OR OUTSIDE PROCESS
EQUIPMENT OPERATING UNDER ELEVATED PRESSURE IF SUDDEN ESCAPE OF
VAPORS OR MISTS TO THE ATMOSPHERE OCCURS. ANY PROPOSED USE OF
THIS PRODUCT IN ELEVATED TEMPERATURE PROCESSES SHOULD BE
THOROUGHLY EVALUATED TO ASSURE THAT SAFE OPERATING CONDITIONS
ARE ESTABLISHED AND MAINTAINED."

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-OTHER PRECAUTIONS:

NOTE

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